



COLORS CONNECTICUT HUSKIES NAVY (CHN) Pageant Blue. 19-4111 TCX GEORGETOWN HOYAS NAVY (GHN) Inklina. 19-3811 TCX LOUISIANA TIGERS PURPLE (LTP) TILLANDSIA PURPLE - 19-MICHIGAN WOLVERINES NAVY (MWN) Pageant Blue. 19-4111 TCX SOUTH CAROLINA GAMECOCKS RED (SGR) FOLLOW SWATCH: OPTION DUKE DEVILS ASH H. GREY (DAH) BROS B1004

SIZES

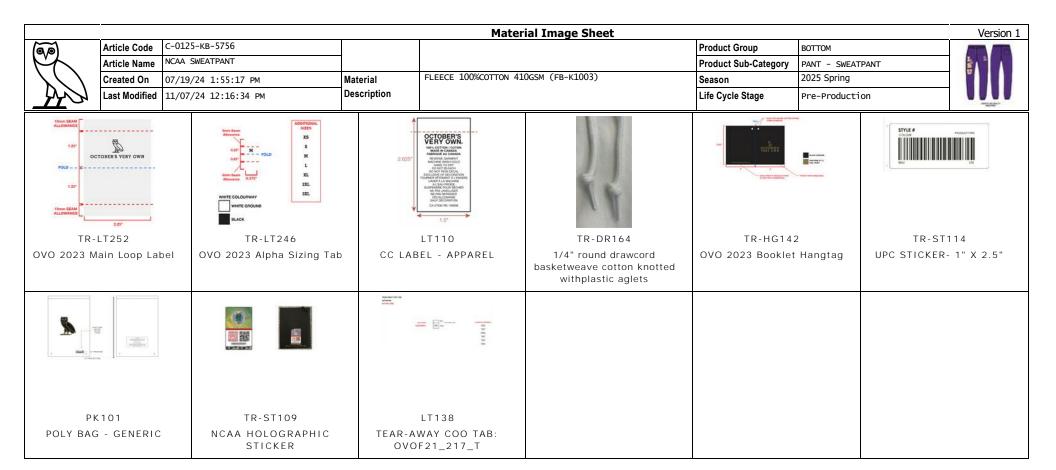
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								Bill	of Material			Version 1
	Article	0000	)125-кв							Product Group	BOTTOM	
M	Article	Name NCA	A SWEA	.TPANT						Product Sub-Category		
1	Created	d <b>On</b> 07/	19/24	1:55:17	' PM		Material	FLEECE 100%COTTON 4100	GSM (FB-K1003)	Season	2025 Spring	
<u> </u>	Last Mo	odified 11/	07/24	12:16:3	34 PM		Description			Life Cycle Stage	Pre-Production	-
Part	Material	Placement	Oty.	UOM.	Comments	Supplier	Supplier Ref.	CHN CONNECTICUT HUSKIES NAVY	GHN GEORGETOWN HOYAS NAVY	LTP LOUISIANA TIGERS PURPLE	MWN MICHIGAN WOLVERINES NAVY	SGR SOUTH CAROLINA GAMECOCKS RED
Fabric		•	-		-		-	•			-	
	FLEECE 100%COTTON 410GSM (FB-K1003)	BODY	0	Meter			VTK5946 -1B	None	None	None	None	None
		POCKET BAG	0	) Meter			REF# OVOTRIP -TS01	None	None	None	None	None
Trims												
	OVO 2023 Main Loop Label (TR-LT252)		1	1 Each		Reca Mainetti Asia Ltd.	LBOVO1 47	None	None	None	None	None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_ T/LBOVO175		1	1 Each		Reca Mainetti Asia Ltd.	OVOW23 _181_T	None	None	None	None	None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	1 Each		Vendor Sourced		None	None	None	None	None
		INTERNAL	1	1 Each				WHITE WT WHITE	WHITE WT WHITE	WHITE WT WHITE	WHITE WT WHITE	WHITE WT WHITE
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO14		1	1 Each		Reca Mainetti Asia Ltd.	HTOVO1 41A	None	None	None	None	None

							Bill of Material								Version 1			
	Article	Code C-0	125-кв-	-5756									Product Group	BOTTON	1			
	Article	Name NCA	A SWEA	TPANT									Product Sub-Category	PANT -	- SWEATPANT			
1//	Created	d On 07/	19/24	1:55:17	PM		Material		FLEECE 100%COTTON 410	OGSM (F	B-K1003)		Season	2025 S	pring			
Į Δ,	Last Mo	odified 11/	07/24	12:16:3	4 PM		Description						Life Cycle Stage	Pre-Pr	roduction	-		
<u> </u>			-	ı													**550**	
Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		CHN CONNECTICUT HUSKIES NAVY		GHN GEORGETOWN HOYAS NAVY		LTP Louisiana Tigers Purple		MWN MICHIGAN WOLVERINES NAVY		SGR SOUTH CAROI GAMECOCKS	
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		2	Each					None		None		None		None		None	
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None		None		None		None		None	
	NCAA HOLOGRAPHIC STICKER (TR-ST109)	BACK OF HANGTA G	1	Each	OVO WILL PROVIDE				None		None		None		None		None	
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE	WB, LEG OPENING		Each		Vendor Sourced			None		None		None		None		None	
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd.	OVOF21 _217_T		None		None		None		None		None	
Graphics																		
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None		None	

**Bill of Material** Version 1 С-0125-КВ-5756 **Article Code** Product Group воттом NCAA SWEATPANT Article Name Product Sub-Category PANT - SWEATPANT FLEECE 100%COTTON 410GSM (FB-K1003) Created On 07/19/24 1:55:17 PM Material Season 2025 Spring Description Last Modified 11/07/24 12:16:34 PM Pre-Production Life Cycle Stage DAH DUKE DEVILS ASH H. Supplier Part Material **Placement** Qty. UOM. Comments Supplier GREY Fabric FLEECE **BODY** 0 Meter VTK5946 None 100%COTTON -1B 410GSM (FB-K1003) 100% COMBED **POCKET** 0 Meter REF# None OVOTRIP COTTON BAG JERSEY, -TS01 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY Trims OVO 2023 Main 1 Each Reca LBOV01 None Loop Label Mainetti 47 (TR-LT252) Asia Ltd. OVO 2023 OVOW23 1 Each Reca None Alpha Sizing Tab Mainetti \_181\_T (TR-LT246) Asia ARTICLE: Ltd. OVOW23\_181\_ T/LBOVO175 CC LABEL -1 Each Vendor None APPAREL Sourced (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style. 1/4" round INTERNAL 1 Each WHITE drawcord WT WHITE basketweave cotton knotted withplastic aglets (TR-DR164) tips to be 5/8" long OVO 2023 1 Each HTOVO1 Reca None Booklet Hangtag 41A Mainetti (TR-HG142) Asia Article Ltd. code: HTOVO14

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(@\@)	A	ticle Code	C-012	25-кв-	5756					III OI III	ateriai	Р	roduct Gr	oup	воттом			VCISION 1
	A	ticle Name	NCAA	SWEAT	PANT									b-Category	PANT - S	SWEATPANT		
//	\ <u> </u>	eated On		9/24 1	.:55:17	PM		Material	FLEECE 100%COTTON 4	10GSM (	FB-K1003)		eason		2025 Spr			ĕ
P	<u> </u>	st Modified			2:16:34			Description					ife Cycle	Stage	Pre-Prod			
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Part	Materia	Place	ement	Oty.	UOM.	Comments	Supplier	Supplier Ref.	DAH DUKE DEVILS ASH H. GREY									
	UPC STICKI 1" X 2.5" (TR-ST114) PLEASE PR WITH THER PRINTER	NT MAL		2	Each				None									
	POLY BAG GENERIC (PK101) Clear Plasti with suffoc warning on back, UPC sticker placement of bottom right	e, ation		1	Each		Vendor Sourced		None									
	NCAA HOLOGRAF STICKER (TR-ST109)	BACI HIC HAN		1	Each	OVO WILL PROVIDE			None									
	ELASTIC PRESHRUN (EC116) PLS REFER MEASUREM CHARTS FO	WB, OPENTO ENTO		3	Each		Vendor Sourced		None									
	TEAR-AWA COO TAB: OVOF21_2 (LT138) COUNTRY ( ORIGIN TAE	Y 17_T DF		1	Each		Reca Mainetti Asia Ltd.	OVOF21 _217_T	None									
Graphics	S																	
	TBD - SEE ARTWORK (HT-102)	FILE		0	Each				None									





			UPDATED UPC LABEL / PLACEMENT			
Article Code	С-0125-КВ-5756			Product Group	воттом	
Article Name	NCAA SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
Created On	07/19/24 1:55:17 PM	Material	FLEECE 100%COTTON 410GSM (FB-K1003)	Season	2025 Spring	
Last Modified	11/07/24 12:16:34 PM	Description		Life Cycle Stage	Pre-Production	

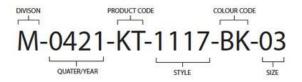




### **UPC INFORMATION**

STYLE #: M-0421-KT-1117 SIZE: MD (03) COLOUR: BLACK (BK) PRODUCT CODE: KNIT TOP **DIVISION: MENS** SKU: M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



#### STICKER PLACEMENT (2 PER GARMENT)

#### DIMENSIONS

**UPC STICKER#1** PLACE ON BOTTOM RIGHT CORNER OF POLY BAG.



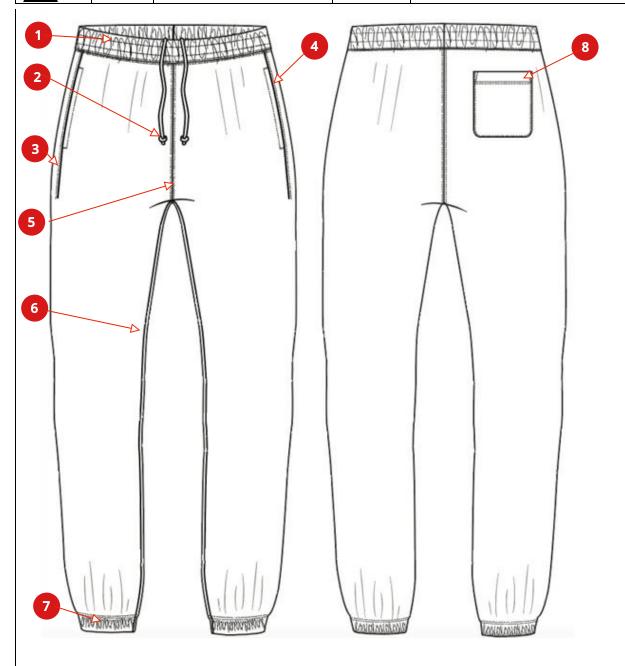




\$68.00 SST-SHIRT

					С	onstruction details - Knit Bottom - NO SIDE SEAM			
(Q	)		Article Code	C-0125-KB-5756			Product Group	воттом	
6	_		Article Name	NCAA SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
\	Ι,	\ [	Created On	07/19/24 1:55:17 PM	Material	FLEECE 100%COTTON 410GSM (FB-K1003)	Season	2025 Spring	
	<i>}</i>	$\mathcal{V}$	Last Modified	11/07/24 12:16:34 PM	Description		Life Cycle Stage	Pre-Production	





## Comments

1 WAISTBAND

Separate self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at inside CF of WB, 2" spacing.

- 2 DRAWCORD
  - Drawcord ends: knotted
- 3 OUTSEAM

Darted, mock safety serged, 512, S/N edge topstitched

- FRONT POCKETS
  - On seam (dart) slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.

Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.

- FRONT/ BACK RISES
  Join with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 6 INSEAM
  Join with #512 mock safety stitch
- 7 LEG OPENINGS
  Self turn up with elastic encased. Elastic join to leg opening edge with #512 mock safety stitch. 2N coverstitch, 1/4" spacing, forming hem.
- BACK POCKET
  Self patch pocket. Top edge folded in to form hem, 2N coverstitch, 1/4" spacing.

Sides and bottom edges serged and turned in. SN edge topstitch to join to body. Triangular reinforcements at top corners.

	Article Name	Mate Desc	erial cription	FLEECE	100%COTTC	DN 410GSM	(FB-K1003)	)		Product S Season Life Cycl		PANT - S 2025 Spri Pre-Prod	
POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL	- Annual Control
J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2	
J104	WB height	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	
502	Dawcord buttonhole distance	1/8	1/8	NA	2	2	2	2	2	2	2	2	1
K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	NA	17	18	19	20	21	22 1/2	24	25 1/2	
K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2	
<i>I</i> 101	Thigh :: 1" below crotch seam	1/4	1/4	NA	11 3/4	12 3/8	13	13 5/8	14 1/4	15 1/8	16	16 7/8	
<b>Л</b> 106	Knee position from crotch pt @ inseam	1/4	1/4	NA	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4	
1103	Knee Width	1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8	
I101	Inseam length :: long pant	1/2	1/2	NA	28 1/2	28 1/2	29	29	29	29 1/2	29 1/2	29 1/2	
M202	Leg opening:Long, 1" above casing / rib seam	1/8	1/8	NA	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9	
M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	NA	5	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4	
702	Leg cuff height	1/8	1/8	NA	1	1	1	1	1	1	1	1	
L103	Front rise :: Incl WB	1/4	1/4	NA	12 3/4	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	
L203	Back rise :: Incl WB	1/4	1/4	NA	15 3/4	16	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2	
202	Side dart position: 1" below W/seam, from fold	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	
201	Dart length: from W/B seam	1/4	1/4	NA	10 3/8	10 1/2	10 5/8	10 3/4	10 7/8	11	11 1/8	11 1/4	
N201	Front pocket length	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2	
N202	Front pocket stitch width	1/8	1/8	NA	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4	
1205	Front pocket position from Rib/Band seam	1/8	1/8	NA	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	
l211	Front pocket bag height :: at center	1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	
1212	Front pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4	
I601C	Back pocket height at center	1/8	1/8	NA	5 1/4	5 1/2	5 1/2	5 3/4	0	6	6 1/4	6 1/4	
N701	Back pocket width at top edge	1/8	1/8	NA	4 1/2	4 3/4	4 3/4	5	0	5 1/4	5 1/2	5 1/2	
1703	Back pocket from WB seam	1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2	
1508	Back pocket position from CB seam	1/8	1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3	
J501	Drawcord length : waist	1	1	NA	50	50	50	50	56	56	56	56	

All Measurements are in Inches

BOTTOM

Product Group

Version 1

Measurement Sheet - Sweatpant - no side seam - 2023

Comments

REFERENCE: updated 2023 STUSSY sweat pant (overall specs)

C-0125-KB-5756

Article Code

7.25.2024. Hip at 1" below is adjusted to 19 1/2"

	UN-AVAILABLE CO. LTD: Fit Approval-1 proto [Sample 1 (M)]												
(@ <sub>(</sub> @)	Article Code	С-0125-КВ-5756			Product Group	воттом							
	Article Name	NCAA SWEATPANT			Product Sub-Category	PANT - SWEATPANT	1						
///	Created On	07/19/24 1:55:17 PM	Material	FLEECE 100%COTTON 410GSM (FB-K1003)	Season	2025 Spring	1						
- PP-07	Last Modified	11/07/24 12:16:34 PM	Description		Life Cycle Stage	Pre-Production							

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U	U

Version 1

POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	15	15	0	
J104	WB height	1/8	1/8	1 3/4	1 3/4	0	
J502	Dawcord buttonhole distance	1/8	1/8	2	2	0	
K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	19 1/2	20	1/2	20
K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1/2	1/2	23	23	0	
M101	Thigh :: 1" below crotch seam	1/4	1/4	13 5/8	13 3/4	1/8	
M106	Knee position from crotch pt @ inseam	1/4	1/4	12	12	0	
M103	Knee Width	1/4	1/4	11	11	0	
I101	Inseam length :: long pant	1/2	1/2	29	28 1/2	-1/2	
M202	Leg opening:Long, 1" above casing / rib seam	1/8	1/8	8	7 3/4	-1/4	
M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	5 3/4	5 1/2	-1/4	
1702	Leg cuff height	1/8	1/8	1	1	0	
L103	Front rise :: Incl WB	1/4	1/4	13 1/2	13 1/2	0	
L203	Back rise :: Incl WB	1/4	1/4	16 1/2	16 1/4	-1/4	
C202	Side dart position: 1" below W/seam, from fold	1/8	1/8	1/2	5/8	1/8	
P201	Dart length: from W/B seam	1/4	1/4	10 3/4	10 3/4	0	
N201	Front pocket length	1/4	1/4	6	6	0	
N202	Front pocket stitch width	1/8	1/8	1/4	1/4	0	
N205	Front pocket position from Rib/Band seam	1/8	1/8	1 1/4	1 1/4	0	
N211	Front pocket bag height :: at center	1/4	1/4	11 1/2	11 1/4	-1/4	
N212	Front pocket bag width:: at widest pt.	1/4	1/4	6 3/4	7 1/4	1/2	
N601C	Back pocket height at center	1/8	1/8	5 3/4	5 5/8	-1/8	
N701	Back pocket width at top edge	1/8	1/8	5	5	0	
N703	Back pocket from WB seam	1/8	1/8	2	2 1/4	1/4	
N508	Back pocket position from CB seam	1/8	1/8	2 1/2	2 1/4	-1/4	
J501	Drawcord length : waist	1	1	50	50 1/2	1/2	

10.31.24

## **GÓP Ý THÔNG SỐ:**

## FITTING COMMENTS:

- 1. Keep hip at 1" below as per sample 1. GIỮ THÔNG SỐ HÔNG TẠI ĐIỂM DƯỚI ĐƯỜNG MAY LƯNG 1" NHƯ MẪU PROTO SAMPLE
- 2. Bring back to spec on leg opening 1" above casing seam measurement 2. QUAY LAI ĐÚNG THÔNG SỐ RỘNG LAI ĐO TRÊN 1 INCH TỪ BO THUN

COMMENT

- 3. Bring back to spec on leg opening measurement 3. QUAY LAI ĐÚNG THÔNG SỐ RỘNG ỐNG: BÊN TRONG NẾP GẤP
- 4. Bring back to spec on front pocket bag width measurement 4. QUAY LẠI ĐÚNG THÔNG SỐ RỘNG BAO TÚI TRƯỚC
- 5. Bring back to spec on back pocket measurements 5. QUAY LAI ĐÚNG THÔNG SỐ VỊ TRÍ TÚI SAU CÁCH ĐƯỜNG TRA LƯNG
- 6. Ensure all measurements are brought back to spec. 6. ĐẨM BẢO CÁC THÔNG SỐ ĐỀU CHÍNH XÁC, NẰM TRONG DUNG SAI

# GÓP Ý QUY CÁCH MAY:

## WORKMANSHIP COMMENTS:

- 1. VUI LÒNG ĐẢM BẢO ĐƯỜNG MAY CỦA 2 ỐNG QUẦN ĐỀU VÀ BẰNG NHAU 1. Please ensure the inseam is the same on both legs.
- 2. Please ensure there is no excessive puckering on seams. 2. VUI LÒNG ĐẢM BẢO KHÔNG CÓ NẾP GẤP NHĂN QUÁ NHIỀU Ở CÁC ĐƯỜNG MAY



	UN-A	AVAILABLE CO.	. LTD: Fit Approval-1 proto [Sample 1 (M)]		
	С-0125-КВ-5756			<b>Product Group</b>	воттом
Article Name	NCAA SWEATPANT			Product Sub-Category	PANT - SWEATPANT
Created On	07/19/24 1:55:17 PM	Material	FLEECE 100%COTTON 410GSM (FB-K1003)	Season	2025 Spring
Last Modified	11/07/24 12:16:34 PM	Description		Life Cycle Stage	Pre-Production



PROTO IS APPROVED FOR FIT AND CONSTRUCTION TO PP, PLEASE PROCEED TO PP WITH CORRECTIONS AND PLEASE SEND PAPER PATTERN. THANK YOU! MẪU PROTO APPROVED CHO FIT , CONTRUCTION CHO PP SAMPLE, VUI LÒNG GỬI RẬP GIẤY CÙNG

Sample Size: M VỚI MÂU.

Status: Approved

Approved By: KoryLui (October's Very Own Merchandising)

**Approved On:** 10/31/24 3:26:13 PM

			U	N-AVAILABLE (	CO. LTD: Fit Approval-1 proto - SAMPLE - FRONT, SI	DE AND BACK		
	)	Article Code	C-0125-KB-5756			Product Group	воттом	
$\bigvee$		Article Name	NCAA SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
		Created On	07/19/24 1:55:17 PM	Material	FLEECE 100%COTTON 410GSM (FB-K1003)	Season	2025 Spring	
<u> </u>	$\mathcal{F}_{\mathcal{O}_{\mathcal{I}}}$	Last Modified	11/07/24 12:16:34 PM	Description		Life Cycle Stage	Pre-Production	ı



